

**CHARACTERISTICS**

- Crystal clear
- Acetoxy curing 1-component silicone sealant
- Permanent elasticity
- Very easy to apply
- High resistance to high and low temperatures
- Excellent adhesion to almost all building materials
- High resistance to UV
- Crystal clear after curing
- High resistance to ageing and weather conditions

APPLICATIONS

- Bonding of glass, lighting domes, etc.

TECHNICAL CHARACTERISTICS

Type of product	Polysiloxanes
Density (g/ml)	1
Consistency	Pasta
Application temperature	+5°C - +40°C
Temperature resistance	-60°C - +180°C
Curing system	Curing by air humidity
Curing speed at 23 degrees C and 50% R.H. (mm, after 24h)	1 - 2
Skin forming time at 23°C and 50% R.H. (min.)	16
Shore A hardness: ISO 868	17
Elastic recovery capacity: ISO 7389	> 90%
Maximum permissible deformation: ISO 11600	12.5%
Modulus at 100% elongation: ISO 8339 (N/mm ²)	0.38
% Elongation at break: ISO 8339	130
Shelf life of unopened product	15 months
Storage conditions	Store in a dry, cool place at +5°C to +25°C. Keep out of direct sunlight.

PACKING AND COLOURS

25 x cartridge 300ML/box - 1200 pieces/pallet

Crystal

METHOD OF USE**Preparation**

- Use in well-ventilated rooms. Good ventilation is important during application and curing of the product.
- The surfaces must be solid, dry and free of dust and grease.
- If needed degrease the materials to be glued with Parasilico Cleaner, MEK, fire alcohol, ethanol.

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply

- The user needs to make sure that the product is suitable for the application. Consult our technical service if necessary.

Primers

- Absorbent surfaces: Silicone Primer Porous Surfaces (transparent, drying time about 60 min.).
- Non-absorbent surfaces: Silicone Primer Non-Porous Surfaces (transparent, drying time about 60 min.).
- The use of a primer may be necessary on very porous substrates, in the event of difficulty in adhesion or in demanding conditions of use.

Application

- Apply the product from the cartridge or foil packaging with a manual or pneumatic caulking gun.
- The size and shape of the joint is very important. Avoid thin joints.
- Do not subject the joint to thermal, mechanical or chemical stress before curing is complete.

Joint dimensions

- Suitable joint widths from 5 mm to 30 mm
- Joints with a width up to 10 mm: joint depth should equal joint width
- Joints wider than 10 mm: joint depth = (joint width/3) + 6 mm.

Tooling

- Smooth surface before skin formation with Perfect Joint Tooling Agent and/or the Perfect Joint Tool
- Avoid penetration of tooling agent between the joint flanks and the sealant due to possible edge detachment.

Cleaning

- Tools, surfaces and uncured residues can be removed with Parasilico Cleaner, Multi-Purpose Super Cleaner or Cleaning Wipes. Remainder of silicone can be removed with Silicone Remover after curing
- After curing remove mechanically.

Repairing

It is recommended to use the same product.

SAFETY

Consult the safety information on the packaging and the safety data sheet for more information.

POINTS OF ATTENTION

- Not suitable for permanent submersion.
- Not suitable for mirrors.
- Not suitable for use on butiminous surfaces.
- Not suitable for use on PE, PP, PA, PTFE (Teflon).
- Not suitable for use on polyacrylate and polycarbonate
- Not suitable for use on natural stone (can cause stains).
- Not paintable.
- Not suitable for sanitary applications (not mould resistant)
- Do not use on plastics.
- Do not use on alkaline surfaces.
- Not suitable for glazing joints.
- Not suitable for contact with edge sealing of insulating glazing. Avoid direct contact.

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- Not suitable for contact with PVB films of laminated glass. Avoid direct contact.
- Acid corrosion can occur with certain metals such as aluminum, iron, zinc, etc.

TECHNICAL APPROVALS AND QUALITY LABELS

- French VOC emission class A+



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